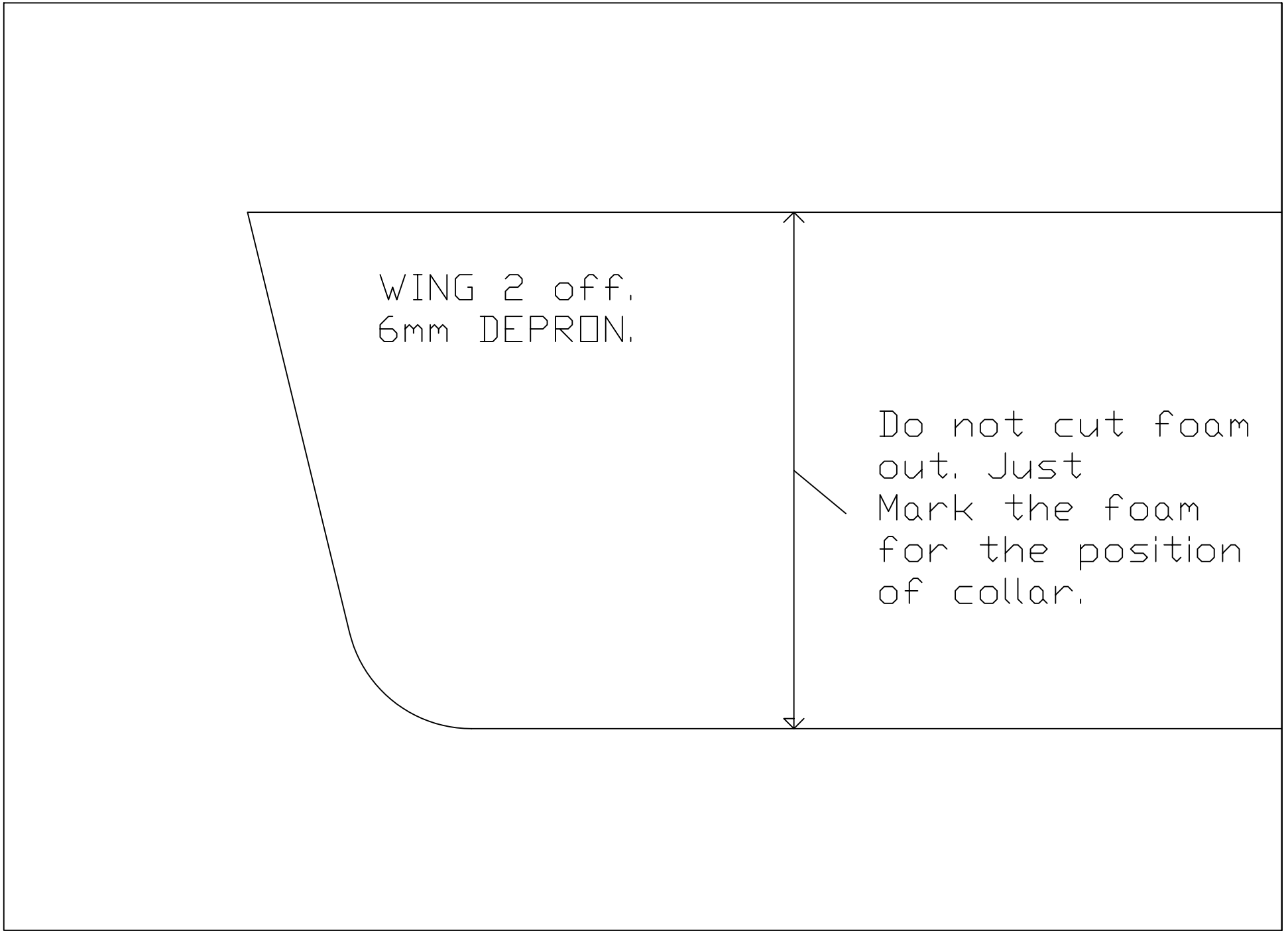

WING 2 off.
6mm DEPRON.
Do not cut foam
out. Just
Mark the foam
for the position
of collar.